

Unnamed Project

Replications: 95

Time Units: Days

Key Performance Indicators

System	Average
Number Out	89

Values Across All Replications

Unnamed Project

Replications: 95 Time Units: Days

Entity

Time						
VA Time	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
pedidos	4.5518	0,15	3.0020	6.3025	0.00025921	108.12
NVA Time	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
pedidos	0.00	0,00	0.00	0.00	0.00	0.00
Wait Time	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
pedidos	6.2387	0,71	1.2451	20.3456	0.00	98.5219
Transfer Time	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
pedidos	0.00	0,00	0.00	0.00	0.00	0.00
Other Time	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
pedidos	0.00	0,00	0.00	0.00	0.00	0.00
Total Time	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
pedidos	10.7905	0,81	4.8377	25.1005	0.00025921	117.30
Other						
Number In	Average	Half Width	Minimum Average	Maximum Average		
pedidos	99.95	2,07	81.0000	125.00		
Number Out	Average	Half Width	Minimum Average	Maximum Average		
pedidos	88.6842	2,36	58.0000	120.00		
WIP	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
pedidos	8.0422	0,70	3.1468	21.7543	0.00	38.0000

Values Across All Replications

Unnamed Project

Replications:95

Time Units:Days

Queue

Time

Waiting Time	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
Empaque.Queue	1.1215	0,14	0.2469	3.2402	0.00	16.1018
Ensamble 2.Queue	0.5233	0,04	0.1708	1.0137	0.00	4.7496
Ensamble.Queue	1.2729	0,34	0.00	7.4246	0.00	22.2047
Impresion 2.Queue	0.4485	0,04	0.1371	0.9685	0.00	6.4810
Impresion.Queue	0.9326	0,25	0.00	7.9736	0.00	25.8513
Inyección CP1.Queue	1.4274	0,53	0.00	15.3834	0.00	38.5669
Inyección CP2.Queue	1.4169	0,62	0.00	25.5577	0.00	45.9037
Inyección CP3.Queue	1.6208	0,56	0.01331733	13.2419	0.00	31.3406
Inyección CP4.Queue	1.2261	0,35	0.00	10.2776	0.00	34.7289
Inyección EM1.Queue	1.7434	0,63	0.00	19.8674	0.00	39.0999
Inyección EM2.Queue	1.7337	0,71	0.00	28.8287	0.00	46.7377
Inyección EM3.Queue	1.8341	0,61	0.03259302	17.0236	0.00	32.6453
Inyección EM4.Queue	1.3371	0,30	0.00	5.8510	0.00	34.3732
Inyección PN1.Queue	0.9127	0,27	0.00	8.1353	0.00	29.3097
Inyección PN2.Queue	1.3668	1,01	0.00	46.9398	0.00	48.6136
Inyección PN3.Queue	1.0123	0,35	0.00242063	9.0883	0.00	32.8966
Inyección PN4.Queue	0.7659	0,18	0.00	4.1282	0.00	24.8952
Inyección TP1.Queue	1.2058	0,36	0.00	9.7312	0.00	30.8875
Inyección TP2.Queue	1.3014	0,52	0.00	20.7708	0.00	40.3360
Inyección TP3.Queue	1.4010	0,48	0.00	11.9359	0.00	28.1815
Inyección TP4.Queue	1.1472	0,31	0.00	8.6039	0.00	32.6631

Other

Values Across All Replications

Unnamed Project

Replications: 95 Time Units: Days

Queue

Other

Number Waiting	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
Empaque.Queue	0.7232	0,10	0.1360	2.2031	0.00	19.0000
Ensamble 2.Queue	0.3004	0,03	0.08050664	0.6826	0.00	11.0000
Ensamble.Queue	0.06888687	0,02	0.00	0.5445	0.00	5.0000
Impresion 1.Queue	0.00	0,00	0.00	0.00	0.00	0.00
Impresion 2.Queue	0.2599	0,02	0.06674515	0.6227	0.00	9.0000
Impresion.Queue	0.05006202	0,01	0.00	0.3721	0.00	4.0000
Inyección CP1.Queue	0.2615	0,11	0.00	3.2063	0.00	10.0000
Inyección CP2.Queue	0.2529	0,10	0.00	3.7933	0.00	9.0000
Inyección CP3.Queue	0.2853	0,10	0.00213077	2.5677	0.00	9.0000
Inyección CP4.Queue	0.2065	0,06	0.00	1.5372	0.00	8.0000
Inyección EM1.Queue	0.3031	0,11	0.00	3.3829	0.00	10.0000
Inyección EM2.Queue	0.2802	0,09	0.00	3.1620	0.00	7.0000
Inyección EM3.Queue	0.3025	0,09	0.00521488	2.6283	0.00	7.0000
Inyección EM4.Queue	0.2315	0,05	0.00	1.1653	0.00	6.0000
Inyección G.Queue	0.00	0,00	0.00	0.00	0.00	0.00
Inyección PN1.Queue	0.1526	0,05	0.00	1.5186	0.00	8.0000
Inyección PN2.Queue	0.1588	0,05	0.00	1.8131	0.00	8.0000
Inyección PN3.Queue	0.1471	0,05	0.00038730	1.8157	0.00	7.0000
Inyección PN4.Queue	0.1254	0,03	0.00	0.6044	0.00	6.0000
Inyección TP1.Queue	0.2285	0,07	0.00	2.2219	0.00	11.0000
Inyección TP2.Queue	0.2085	0,06	0.00	1.9095	0.00	8.0000
Inyección TP3.Queue	0.2180	0,07	0.00	2.4667	0.00	7.0000
Inyección TP4.Queue	0.1721	0,04	0.00	0.7922	0.00	6.0000

Values Across All Replications

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Resource

Usage

Instantaneous Utilization	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
empacadora	0.3880	0,02	0.2559	0.5813	0.00	1.0000
Ensambladora	0.1802	0,02	0.00962635	0.3453	0.00	1.0000
Ensambladora 2	0.3239	0,01	0.1908	0.4470	0.00	1.0000
impresora 1	0.1946	0,02	0.00962635	0.3905	0.00	1.0000
impresora 2	0.3275	0,01	0.1908	0.4484	0.00	1.0000
inyectora 1	0.4299	0,04	0.1256	0.8876	0.00	1.0000
inyectora 2	0.4230	0,03	0.1621	1.0000	0.00	1.0000
inyectora 3	0.4381	0,03	0.1761	0.9081	0.00	1.0000
inyectora 4	0.4001	0,03	0.1504	0.7769	0.00	1.0000
Number Busy	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
empacadora	0.3880	0,02	0.2559	0.5813	0.00	1.0000
Ensambladora	0.1802	0,02	0.00962635	0.3453	0.00	1.0000
Ensambladora 2	0.3239	0,01	0.1908	0.4470	0.00	1.0000
impresora 1	0.1946	0,02	0.00962635	0.3905	0.00	1.0000
impresora 2	0.3275	0,01	0.1908	0.4484	0.00	1.0000
inyectora 1	0.4299	0,04	0.1256	0.8876	0.00	1.0000
inyectora 2	0.4230	0,03	0.1621	1.0000	0.00	1.0000
inyectora 3	0.4381	0,03	0.1761	0.9081	0.00	1.0000
inyectora 4	0.4001	0,03	0.1504	0.7769	0.00	1.0000
Number Scheduled	Average	Half Width	Minimum Average	Maximum Average	Minimum Value	Maximum Value
empacadora	1.0000	0,00	1.0000	1.0000	1.0000	1.0000
Ensambladora	1.0000	0,00	1.0000	1.0000	1.0000	1.0000
Ensambladora 2	1.0000	0,00	1.0000	1.0000	1.0000	1.0000
impresora 1	1.0000	0,00	1.0000	1.0000	1.0000	1.0000
impresora 2	1.0000	0,00	1.0000	1.0000	1.0000	1.0000
inyectora 1	1.0000	0,00	1.0000	1.0000	1.0000	1.0000
inyectora 2	1.0000	0,00	1.0000	1.0000	1.0000	1.0000
inyectora 3	1.0000	0,00	1.0000	1.0000	1.0000	1.0000
inyectora 4	1.0000	0,00	1.0000	1.0000	1.0000	1.0000

Values Across All Replications

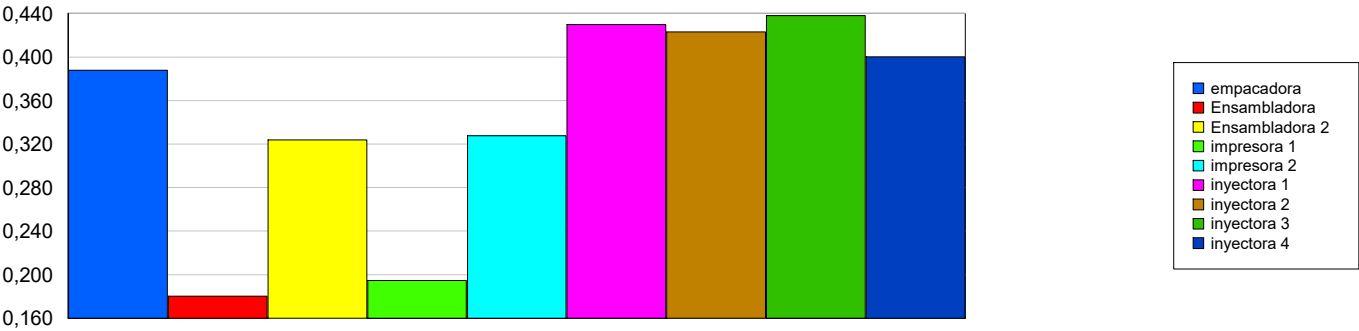
Unnamed Project

Replications: 95 Time Units: Days

Resource

Usage

Scheduled Utilization	Average	Half Width	Minimum Average	Maximum Average
empacadora	0.3880	0,02	0.2559	0.5813
Ensambladora	0.1802	0,02	0.00962635	0.3453
Ensambladora 2	0.3239	0,01	0.1908	0.4470
impresora 1	0.1946	0,02	0.00962635	0.3905
impresora 2	0.3275	0,01	0.1908	0.4484
inyectora 1	0.4299	0,04	0.1256	0.8876
inyectora 2	0.4230	0,03	0.1621	1.0000
inyectora 3	0.4381	0,03	0.1761	0.9081
inyectora 4	0.4001	0,03	0.1504	0.7769



Values Across All Replications

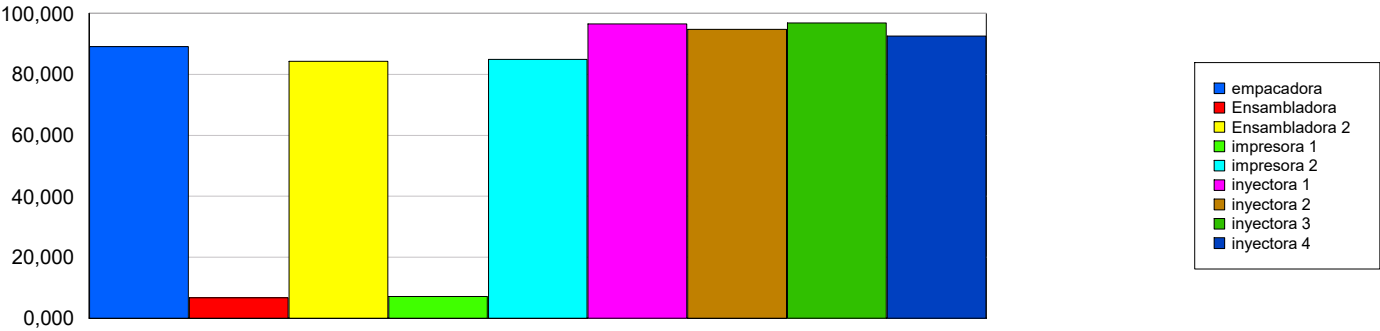
Unnamed Project

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Resource

Usage

Total Number Seized	Average	Half Width	Minimum Average	Maximum Average
empacadora	89.1158	2,35	58.0000	120.00
Ensambladora	6.6737	0,52	1.0000	13.0000
Ensambladora 2	84.2737	2,24	52.0000	116.00
impresora 1	7.0632	0,54	2.0000	14.0000
impresora 2	84.9474	2,28	52.0000	117.00
inyectora 1	96.5789	4,28	51.0000	168.00
inyectora 2	94.8421	4,44	42.0000	152.00
inyectora 3	96.8632	4,34	40.0000	144.00
inyectora 4	92.5789	3,86	46.0000	140.00



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Time Units: Days

User Specified

Counter

Count	Average	Half Width	Minimum Average	Maximum Average
ciclo	3.6421	0,38	0.00	10.0000
Tarde	40.1579	1,95	20.0000	66.0000

